# ŤŒ

### **Hardness Tester TH130**



- •Impact Device D integrated: no cables!
- •Wide measuring range in HLD and direct display of converted hardness values in HB, HRB, HRC,HRA, HV, HS
- •For most metals (see table below)
- Test at any angle
- •Simple handling and low test expenditure
- •Optional printer TA220S available

Measuring range

IVICA								
Material	HLD	HRB	HRC	HRA	НВ	HV	HS	
Steel &	300~900	38.4~99.8	20~68.4	59.1~85.8	81~654	81.1~955	32.5~99.5	
cast steel								
CWT.ST	300~840		20.4~67.1			80~898		
Stainless	300~800	46.5~101.7	19.6~62.4		85~655	85~802		
steel								
GC. Iron	360~650				93~334			
NC.Iron	400~660				131~387			
C.Alum	200~570	23.8~34.6			26.8~164			
Brass	200~550	13.5~95.3			40~173			
Bronze	300~700				60~290			
Copper	200~690				45~315			

#### **Technical specifications**

0. 1 17			
Standard Impact Device	D integrated		
Hardness scales	HLD, HB, HRC, HRB, HRA, HV, HS		
Measuring range / materials	See table above		
Accuracy	±6HLD(760 ±30HLD)		
Memory	99 average readings		
Output	RS232 to printer		
Min. Surface Roughness of Work	1.6μ ( Ra)		
piece			
Max. Work piece Hardness	900HLD		
Min. radius of Work piece	Rmin = 50mm		
(convex/concave)	(with support ring Rmin= 10mm)		
Min. Work piece weight	2~5kg on stable support		
	0.05~2kg with compact coupling		
Min. Work piece thickness	5mm		
coupled			
Min. Thickness of hardened	0.8mm		
layers			
Indentation depth	Impact Devices data (See page 8)		
Continuous working time	8 h		
Power	Rechargeable Li-Polymer batteries		
Operating temperature	0~40		
Overall dimensions	155×24×55mm		
Weight	180 g		

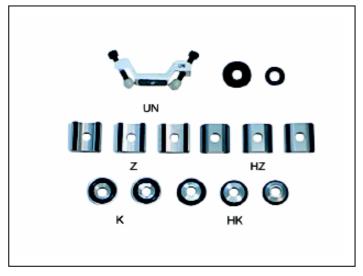
#### **Standard delivery**

- •Main Unit integrated with impact
- •Test block with HLD value
- Charger
- •Cleaning brush
- •TIME certificate
- •Instruction manual
- Warranty card
- Carrying case

#### **Optional accessories**

- Support rings
- Printer TA220S with cable

## **Optional Support Rings**





Support Rings

No.	Туре	Sketch of non-conventional supporting ring	Remarks		
1	Z10-15		For testing cylindrical outside		
	7145.20		surface R10 ~ R15		
2	Z14.5-30		For testing cylindrical outside surface R14.5 ~ R30		
3	Z25-50		For testing cylindrical outside		
3	225-50		surface R25 ~ R50		
4	HZ11-13		For testing cylindrical inside		
			surface R11 ~ R13		
5	HZ12.5-17		For testing cylindrical inside		
			surface R12.5 ~ R17		
6	HZ16.5-30		For testing cylindrical inside		
			surface R16.5 ~ R30		
7	K10-15		For testing spherical outside		
			surface SR10 ~ SR15		
8	K14.5-30		For testing spherical outside		
		'	surface SR14.5 ~ SR30		
9	HK11-13		For testing spherical inside		
			surface SR11 ~ SR13		
10	HK12.5-17	40) II	For testing spherical inside		
			surface SR12.5 ~ SR17		
11	HK16.5-30	Ψ μ	For testing spherical inside		
			surface SR16.5 ~ SR30		
12	UN		For testing cylindrical outside		
			surface, radius adjustable $R10 \sim \infty$		